### Joule 20 Test Socket

Versatile Interconnect for Leaded and Leadless IC Testing



Smiths Interconnect's Joule 20 test socket provides first-class electrical and mechanical performance in testing Peripheral ICs for the most demanding Analog, RF and Automotive applications.

With a single contact and a single elastomer configuration, Joule 20 failsafe contact technology is an ideal Peripheral Test solution to address the challenges of leadless as well as leaded Matte Tin and NiPdAu devices.

Its innovative design allows for the socket body to be disassembled without removing the socket from the PCB. This enables cleaning and repair to be done without taking production equipment offline, which significantly increases prodution throughput and reduces equipment down-time.

Smiths Interconnect's robust expertise includes decades of socket design experience, detailed thermal, mechanical, and electrical simulation capabilities, and stringent quality assurance protocols, ensuring that your socket is delivered on-time, and performs to specification, every time.



### Features and Benefits

- Drop-in socket matching existing PCB socket footprints
- Long contact life, up to 500K insertions
- Extremely short signal path providing high bandwidth up to 20Ghz
- Optimized contact shape ensuring no PCB pad damage
- Tri-Temp Socket designed for (-40°C to +125°C)
- Increased test throughput and reduced test set-up time
- Solid contact structure for optimal DC performance

### **End Product Markets**







## **Technical Characteristics**

#### **Mechanical Properties**

- Typical Application: QFN, QFP, SOIC
- Pitches Accommodated: ≥0.3mm
- Contact Compressed Height: 0.75mm
- Contact Compliance: 0.26mm
- Contact Force: 40~45Grams
- Contact Tip Coplanarity: 0.05mm
- Contact Wiping length: <0.13mm
- Operating Temperature: -40°C ~ 125°C
- Socket Material: Polyimide
- Contact Life: Contacts = 500K+

#### ■ Elastomers Life: >300K @ ambient, >250K @ 125℃, 250K @ -40℃

Socket Housing = 1000K+

#### **Electrical Properties**

- Contact Resistance: <20mOhms @ 500K
- Current Carrying Capacity: 8Amps
- Insertion Loss (GSG): 20GHz @ -1dB
- Return Loss (GSG): 20GHz @ -10dB
- Loop Inductance: 0.42nH
- Capacitance: 0.17pF
- Decoupling Area: 1.40mm

### **Electrical Performance - GSG Pattern**

**Return Loss** ANSYS 0.00 21.93 23.36 2671 -10.00 -20.00 -30.00 -40.00 -50.00 -60.00 mulatior -70.00 -80.00 5.00 10.00 15.00 20.00 25.00 30.00 Frequency [GHz] \*SI results based on 0.40mm Pitch application

**Insertion Loss** 



### Ground Block Design

Туре-А	Туре-В	Туре-С
E/GND Pads size	E/GND Pads size	E/GND Pads size
≥8X8mm	≤8X8 to 4X4mm	≤4X4mm
GND block can be configured X and Y to be closer to signal contacts per impedance requirement	GND block can be configured X and Y to be closer to signal contacts per impedance requirement	GND block can be configured X and Y to be closer to signal contacts per impedance requirement

# Short Wiping Action

Average wipe mark: length ≈ 122µm width ≈ 76µm depth ≈ 3.9µm Pad Material: Matte Tin	11777	<ul> <li>Increases solderability after test</li> <li>Reduces socket cleaning frequency due to less debris</li> <li>Higher first pass yield</li> </ul>
Wiping mark: 300K insertions Average scrub mark: length $\approx$ 10µm width $\approx$ 85µm depth $\approx$ 0.4µm Pad Material: NiPdAu	Second and the second and the second	<ul> <li>Breaks through surface oxide reliably</li> <li>Consistent contact mark without pad damage</li> </ul>

## **Contact Shape**

Conformal Contact (PCB Side): Joule 20 PCB interface design structure optimized to rock on PCB pad vs. gouge or scrub PAD	<ul> <li>No PCB pad damage</li> <li>Allows for a single elastomer to be used in socket design</li> <li>Generates 20g contact pre-load</li> <li>Facilitates exceptional DC performance of DUT to PCB</li> </ul>
Engineered DUT interface: DUT side contact shape optimized for all applications, Matte Tin, NiAu, NiPdAu	<ul> <li>Breaks through surface oxide reliably</li> <li>Consistent stable contact to DUT</li> <li>Robust life with little shape deformation after 500K insertions</li> <li>Low maintenance required</li> </ul>

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