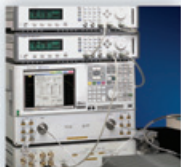


ENGINEERING REFERENCE GUIDE

EMC **FLORIDA**
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smiths microwave





ENGINEERING REFERENCE GUIDE

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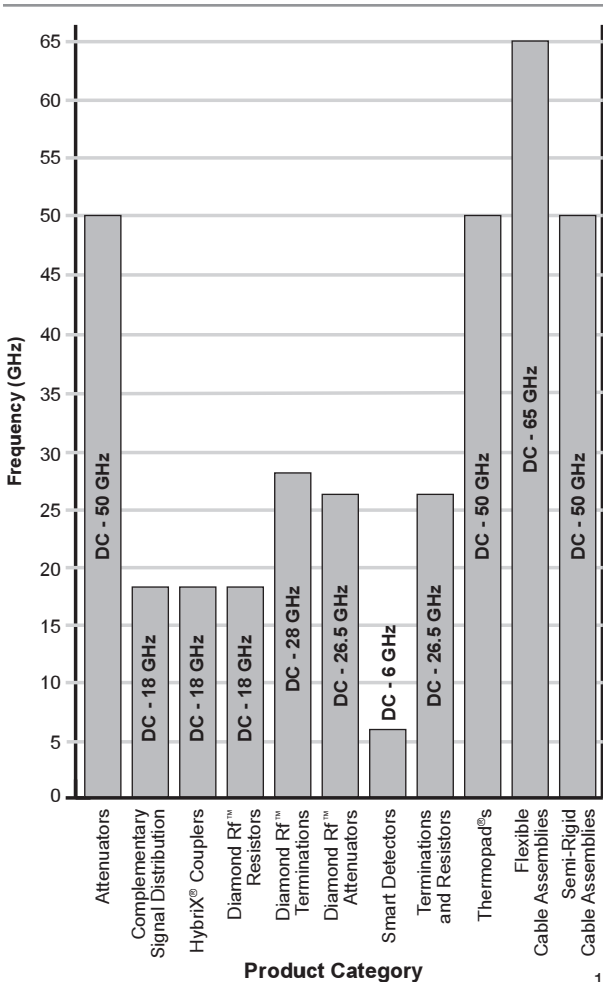
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Product Frequency Bands



Useful Equations

Reduction of SWR by a Matched Attenuator

$$\frac{1}{\text{SWR}_{\text{input}}} = \tanh \left[\frac{\text{dB}}{8.686} + \tanh^{-1} \frac{1}{\text{SWR}_{\text{load}}} \right]$$

Input Reflection Coefficient

$$\Gamma_{\text{in}} = S_{11} + \frac{S_{21} S_{12}}{1 - S_{22} \Gamma_l}$$

Reflection Coefficient (ρ) to SWR

$$\text{SWR} = \frac{1 + \rho}{1 - \rho}$$

Equivalent Parallel Capacitance

$$C_p = \frac{jB}{\omega}$$

SWR to Reflection Coefficient (ρ)

$$\rho = \frac{\text{SWR} - 1}{\text{SWR} + 1}$$

Reflection Coefficient (ρ) to Return Loss

$$\text{R.L. (dB)} = -20 \log \rho$$

Return Loss to Reflection Coefficient (ρ)

$$\rho = \log^{-1} \left(\frac{\text{R.L.}}{-20} \right)$$

Useful Equations

Reflected and Transmitted Power Due to SWR

$$P_{\text{refl}} = P_{\text{in}} \left(\frac{\text{SWR} - 1}{\text{SWR} + 1} \right)^2 = P_{\text{in}} \rho^2$$

$$P_{\text{trans}} = P_{\text{in}} \frac{4\text{SWR}}{(\text{SWR} + 1)^2} = P_{\text{in}} (1 - \rho^2)$$

Normalized Impedance to Reflection Coefficient

$$\Gamma = \frac{\bar{Z} - 1}{\bar{Z} + 1}$$

Electrical Length ϕ (degrees)

$$\phi = -360 \sqrt{\epsilon_r} L f$$

Lf

$$\frac{\sqrt{\epsilon_r} L}{c} = T_d = \text{Time Delay (seconds)}$$

$$\phi = -360 T_d f$$

$$\phi = \frac{\Delta\phi}{\Delta f} f$$

Total Power Dissipated in Attenuator

$$P_d = P_{\text{in}} \left(1 - \log^{-1} \frac{\text{dB}}{-10} \right)$$

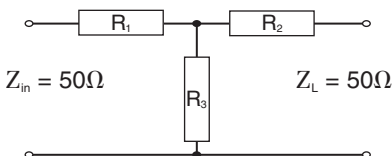
**Parallel Plate
Capacitance**

$$C_{\text{pp}} = \frac{A \epsilon_r \epsilon_0}{h}$$

Useful Equations

(continued)

“T” Attenuator Network Design



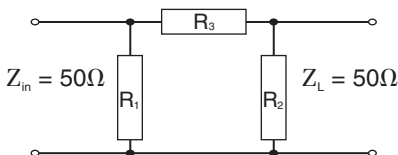
$$N = \log^{-1}\left(\frac{db}{10}\right)$$

$$R_1 = R_2$$

$$R_1 = \frac{Z(\sqrt{N} - 1)}{(\sqrt{N} + 1)}$$

$$R_3 = \frac{2Z\sqrt{N}}{N - 1}$$

π Attenuator Network Design



$$N = \log^{-1}\left(\frac{db}{10}\right)$$

$$R_1 = R_2$$

$$R_1 = \frac{Z(\sqrt{N} + 1)}{(\sqrt{N} - 1)}$$

$$R_3 = \frac{Z(N - 1)}{2\sqrt{N}}$$

N: the ratio of power corresponding to a given value of attenuation in decibels.

Useful Equations

Reactance $X_L = 6.28f_{\text{GHz}} L_{\text{nH}}$ and $X_C = \frac{159}{f_{\text{GHz}} C_{\text{pF}}}$

Conductance $G = \frac{1}{R}$ and $g = \frac{1}{r}$

Susceptance $B = \frac{1}{X}$ and $b = \frac{1}{x}$

Impedance (Z_0 is the Characteristic Impedance)

$$Z = R \pm jX = \frac{1}{Y} = Z_0 \left(\frac{1 - \Gamma}{1 + \Gamma} \right) \text{ and } z = \frac{Z}{C}$$

Admittance (Y_0 is the Characteristic Admittance)

$$Y = G \pm jB = \frac{1}{Z} = Y_0 \left(\frac{1 - \Gamma}{1 + \Gamma} \right) \text{ and } Y = \frac{Y}{Y_0}$$

Reflection Coefficient $\Gamma = \frac{Z - Z_0}{Z + Z_0} = \frac{Y_0 - Y}{Y_0 + Y} = \frac{\text{VSWR} - 1}{\text{VSWR} + 1} = \frac{z - 1}{z + 1}$

Voltage Standing Wave Ratio $\text{VSWR} = \frac{1 + |\Gamma|}{1 - |\Gamma|} = \frac{R_{\text{LARGER}}}{R_{\text{SMALLER}}}$

Return Loss $\text{RL} = 20 \log |\Gamma| = -20 \log \left| \frac{Z - Z_0}{Z + Z_0} \right|$

Useful Equations

(continued)

Mismatch Loss ($\Gamma_s = 0, \Gamma_L \neq 0$)

$$ML = -10\log(1 - |\Gamma_L|^2) = -10\log\left(1 - \left|\frac{Z_L - Z_0}{Z_L + Z_0}\right|^2\right) = -10\log\left[1 - \left(\frac{VSWR-1}{VSWR+1}\right)^2\right]$$

Mismatch Loss ($\Gamma_s \neq 0, \Gamma_L \neq 0$)

$$ML = -10\log\left[\frac{(1 - |\Gamma_s|^2)(1 - |\Gamma_L|^2)}{|1 - \Gamma_L\Gamma_s|}\right]$$

Wavelength

$$\lambda = \frac{c}{f\sqrt{\epsilon_r\mu_r}} = \frac{3 \cdot 10^8 \text{ m}}{f_{\text{Hz}}\sqrt{\epsilon_r\mu_r}} = \frac{30 \text{ cm}}{f_{\text{GHz}}\sqrt{\epsilon_r\mu_r}}$$

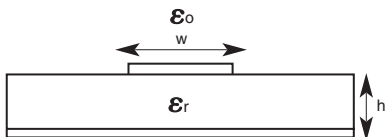
Conversion to dB

$$\text{dB} = 20\log\frac{V_2}{V_1} = 20\log\frac{i_2}{i_1} = 10\log\frac{P_2}{P_1}$$

Notes



Microstrip Transmission Line Reference Table



| Trace width for a $50\Omega \pm 1\Omega$ microstrip, transmission line (in mils) | | | | | | | | | | | | | | | |
|--|----|---------|------|------|------|------|------|---------------|------|------|------|------|------|------|--|
| 1 oz copper | | @ 1 GHz | | | | | | Data from MWO | | | | | | | |
| Dielectric Thickness (h mils) | | 2.1 | 2.2 | 2.33 | 2.5 | 3 | 4.5 | 5.7 | 6 | 6.5 | 8 | 8.6 | 9.4 | 10 | |
| | 3 | 8.6 | 8.3 | 8 | 7.6 | 6.7 | 4.9 | 4 | 3.8 | 3.5 | 2.8 | | | | |
| | 4 | 11.7 | 11.3 | 10.9 | 10.4 | 9.1 | 6.7 | 5.5 | 5.2 | 4.8 | 3.9 | 3.7 | 3.3 | 3.1 | |
| | 5 | 14.8 | 14.3 | 13.8 | 13.1 | 11.6 | 8.5 | 7 | 6.7 | 6.2 | 5.1 | 4.7 | 4.3 | 4 | |
| | 10 | 30.4 | 29.5 | 28.4 | 27.1 | 23.9 | 17.7 | 14.6 | 14 | 13.1 | 10.8 | 10 | 9.2 | 8.6 | |
| | 15 | 46.2 | 44.8 | 43.1 | 41.2 | 36.4 | 27 | 22.4 | 21.4 | 20 | 16.5 | 15.4 | 14.1 | 13.3 | |
| | 20 | 61.9 | 60.1 | 57.9 | 55.3 | 48.9 | 36.4 | 30.1 | 28.8 | 26.9 | 22.3 | 20.9 | 19.1 | 18 | |
| | 25 | 77.7 | 75.4 | 72.7 | 69.4 | 61.4 | 45.7 | 37.9 | 36.3 | 33.9 | 28.2 | 26.3 | 24.1 | 22.7 | |
| | 31 | 96.7 | 93.9 | 90.4 | 86.4 | 76.4 | 56.9 | 47.2 | 45.2 | 42.3 | 35.1 | 32.8 | 30.1 | 28.3 | |
| | 40 | 125 | 122 | 117 | 112 | 98.9 | 73.8 | 61.2 | 58.7 | 54.8 | 45.6 | 42.6 | 39.1 | 36.8 | |
| | 50 | 157 | 152 | 147 | 140 | 124 | 92.5 | 76.8 | 73.6 | 68.8 | 57.3 | 53.6 | 49.2 | 46.3 | |
| | 62 | 195 | 189 | 182 | 174 | 154 | 115 | 95.5 | 91.6 | 85.6 | 71.3 | 66.7 | 61.2 | 57.6 | |

The above values are from the Txline 2003 calculator

The Effect of VSWR on Transmitted Power

| VSWR | Return Loss (dB) | Trans. Loss (dB) | Volt. Refl. Coeff. | Power Trans. (%) | Power Refl. (%) |
|-------------|---------------------------------|---------------------------------|-----------------------------------|---------------------------------|--------------------------------|
| 1.00 | ∞ | .000 | .00 | 100.0 | .0 |
| 1.01 | 46.1 | .000 | .00 | 100.0 | .0 |
| 1.02 | 40.1 | .000 | .01 | 100.0 | .0 |
| 1.03 | 36.6 | .001 | .01 | 100.0 | .0 |
| 1.04 | 34.2 | .002 | .02 | 100.0 | .0 |
| 1.05 | 32.3 | .003 | .02 | 99.9 | .1 |
| 1.06 | 30.4 | .004 | .03 | 99.9 | .1 |
| 1.07 | 29.4 | .005 | .03 | 99.9 | .1 |
| 1.08 | 28.3 | .006 | .04 | 99.9 | .1 |
| 1.09 | 27.3 | .008 | .04 | 99.8 | .2 |
| 1.10 | 26.4 | .010 | .05 | 99.8 | .2 |
| 1.11 | 25.7 | .012 | .05 | 99.7 | .3 |
| 1.12 | 24.9 | .014 | .06 | 99.7 | .3 |
| 1.13 | 24.3 | .016 | .06 | 99.6 | .4 |
| 1.14 | 23.7 | .019 | .07 | 99.6 | .4 |
| 1.15 | 23.1 | .021 | .07 | 99.5 | .5 |
| 1.16 | 22.6 | .024 | .07 | 99.5 | .5 |
| 1.17 | 22.1 | .027 | .08 | 99.4 | .6 |
| 1.18 | 21.7 | .030 | .08 | 99.3 | .7 |
| 1.19 | 21.2 | .033 | .09 | 99.2 | .8 |
| 1.20 | 20.8 | .036 | .09 | 99.2 | .8 |
| 1.21 | 20.4 | .039 | .10 | 99.1 | .9 |
| 1.22 | 20.1 | .043 | .10 | 99.0 | 1.0 |
| 1.23 | 19.7 | .046 | .10 | 98.9 | 1.1 |
| 1.24 | 19.4 | .050 | .11 | 98.9 | 1.1 |
| 1.25 | 19.1 | .054 | .11 | 98.8 | 1.2 |
| 1.26 | 18.8 | .058 | .12 | 98.7 | 1.3 |
| 1.27 | 18.5 | .062 | .12 | 98.6 | 1.4 |
| 1.28 | 18.2 | .065 | .12 | 98.5 | 1.5 |
| 1.29 | 17.9 | .070 | .13 | 98.4 | 1.6 |
| 1.30 | 17.7 | .075 | .13 | 98.3 | 1.7 |

The Effect of VSWR on Transmitted Power *(continued)*

| VSWR | Return Loss (dB) | Trans. Loss (dB) | Volt. Refl. Coeff. | Power Trans. (%) | Power Refl. (%) |
|-------------|---------------------------------|---------------------------------|-----------------------------------|---------------------------------|--------------------------------|
| 1.32 | 17.2 | .083 | .14 | 98.1 | 1.9 |
| 1.34 | 16.8 | .093 | .15 | 97.9 | 2.1 |
| 1.36 | 16.3 | .102 | .15 | 97.7 | 2.3 |
| 1.38 | 15.9 | .112 | .16 | 97.5 | 2.5 |
| 1.40 | 15.6 | .122 | .17 | 97.2 | 2.8 |
| 1.42 | 15.2 | .133 | .17 | 97.0 | 3.0 |
| 1.44 | 14.9 | .144 | .18 | 96.7 | 3.3 |
| 1.46 | 14.6 | .155 | .19 | 96.5 | 3.5 |
| 1.48 | 14.3 | .166 | .19 | 96.3 | 3.7 |
| 1.50 | 14.0 | .177 | .20 | 96.0 | 4.0 |
| 1.52 | 13.7 | .189 | .21 | 95.7 | 4.3 |
| 1.54 | 13.4 | .201 | .21 | 95.5 | 4.5 |
| 1.56 | 13.2 | .213 | .22 | 95.2 | 4.8 |
| 1.58 | 13.0 | .225 | .22 | 94.9 | 5.1 |
| 1.60 | 12.7 | .238 | .23 | 94.7 | 5.3 |
| 1.62 | 12.5 | .250 | .24 | 94.4 | 5.6 |
| 1.64 | 12.3 | .263 | .24 | 94.1 | 5.9 |
| 1.66 | 12.1 | .276 | .25 | 93.8 | 6.2 |
| 1.68 | 11.9 | .289 | .25 | 93.6 | 6.4 |
| 1.70 | 11.7 | .302 | .26 | 93.3 | 6.7 |
| 1.72 | 11.5 | .315 | .26 | 93.0 | 7.0 |
| 1.74 | 11.4 | .329 | .27 | 92.7 | 7.3 |
| 1.76 | 11.2 | .342 | .28 | 92.4 | 7.6 |
| 1.78 | 11.0 | .356 | .28 | 92.1 | 7.9 |
| 1.80 | 10.9 | .370 | .29 | 91.8 | 8.2 |
| 1.82 | 10.7 | .384 | .29 | 91.5 | 8.5 |
| 1.84 | 10.6 | .398 | .30 | 91.3 | 8.7 |
| 1.86 | 10.4 | .412 | .30 | 91.0 | 9.0 |
| 1.88 | 10.3 | .426 | .31 | 90.7 | 9.3 |
| 1.90 | 10.2 | .440 | .31 | 90.4 | 9.6 |
| 1.92 | 10.0 | .454 | .32 | 90.1 | 9.9 |

The Effect of VSWR on Transmitted Power

| VSWR | Return Loss (dB) | Trans. Loss (dB) | Volt. Refl. Coeff. | Power Trans. (%) | Power Refl. (%) |
|-------------|---------------------------------|---------------------------------|-----------------------------------|---------------------------------|--------------------------------|
| 1.94 | 9.9 | .468 | .32 | 89.8 | 10.2 |
| 1.96 | 9.8 | .483 | .32 | 89.5 | 10.5 |
| 1.98 | 9.7 | .497 | .33 | 89.2 | 10.8 |
| 2.00 | 9.5 | .512 | .33 | 88.9 | 11.1 |
| 2.50 | 7.4 | .881 | .43 | 81.6 | 18.4 |
| 3.00 | 6.0 | 1.249 | .50 | 75.0 | 25.0 |
| 3.50 | 5.1 | 1.603 | .56 | 69.1 | 30.9 |
| 4.00 | 4.4 | 1.938 | .60 | 64.0 | 36.0 |
| 4.50 | 3.9 | 2.255 | .64 | 59.5 | 40.5 |
| 5.00 | 3.5 | 2.553 | .67 | 55.6 | 44.4 |
| 5.50 | 3.2 | 2.834 | .69 | 52.1 | 47.9 |
| 6.00 | 2.9 | 3.100 | .71 | 49.0 | 51.0 |
| 6.50 | 2.7 | 3.351 | .73 | 46.2 | 53.8 |
| 7.00 | 2.5 | 3.590 | .75 | 43.7 | 56.2 |
| 7.50 | 2.3 | 3.817 | .76 | 41.5 | 58.5 |
| 8.00 | 2.2 | 4.033 | .78 | 39.5 | 60.5 |
| 8.50 | 2.1 | 4.240 | .79 | 37.7 | 62.3 |
| 9.00 | 1.9 | 4.437 | .80 | 36.0 | 64.0 |
| 9.50 | 1.8 | 4.626 | .81 | 34.5 | 65.5 |
| 10.00 | 1.7 | 4.807 | .82 | 33.1 | 66.9 |
| 11.00 | 1.6 | 5.149 | .83 | 30.6 | 69.4 |
| 12.00 | 1.5 | 5.466 | .85 | 28.4 | 71.6 |
| 13.00 | 1.3 | 5.762 | .86 | 26.5 | 73.5 |
| 14.00 | 1.2 | 6.042 | .87 | 24.9 | 75.1 |
| 15.00 | 1.2 | 6.301 | .88 | 23.4 | 76.6 |
| 16.00 | 1.1 | 6.547 | .88 | 22.1 | 77.9 |
| 17.00 | 1.0 | 6.780 | .89 | 21.0 | 79.0 |
| 18.00 | 1.0 | 7.002 | .89 | 19.9 | 80.1 |
| 19.00 | .9 | 7.212 | .90 | 19.0 | 81.0 |
| 20.00 | .9 | 7.413 | .90 | 18.1 | 81.9 |
| 25.00 | .7 | 8.299 | .92 | 14.8 | 85.2 |
| 30.00 | .6 | 9.035 | .94 | 12.5 | 87.5 |

Dielectric Constant (ϵ_r) & Loss Tangent ($\tan \delta$) @ 3.0 GHz

| Material | ϵ_r | $\tan \delta$ |
|---|--------------------------------|---------------------------------|
| Air | 1.000649 | |
| Polystyrene Foam | 1.03 | .0001 |
| PTFE | 2.1 | .0002 |
| Vaseline | 2.16 | .00066 |
| RT/Duroid [®] 5880 | 2.2 | .0004 |
| Polyethylene | 2.3 | .0003 |
| Polystyrene | 2.55 | .00033 |
| RO/Duroid [®] 3003 | 3.0 | .0013 |
| Quartz | 3.78 | .00006 |
| Glass, Soda | 4.82 | .0054 |
| Mica, Ruby | 5.4 | .0003 |
| Diamond (CVD) | 5.6 | .0005 |
| RT/Duroid [®] 6006 | 6.15 | .0027 |
| Beryllium Oxide (BeO) | 6.5 | .004 |
| Aluminum Nitride (AlN) | 8.9 | .0005 |
| Alumina (Al ₂ O ₃) 99.6% | 9.9 | .0001 |
| RT/Duroid [®] 6010 | 10.2 | .0028 |

RT/Duroid is a registered trademark of Rogers Corporation

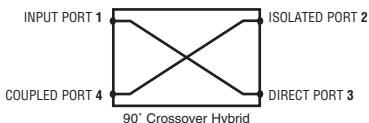
Material Properties

| Material | Conductivity, σ (Mho/meter) x 10⁸ |
|-----------------------------------|---|
| Tantalum Nitride | .000074 |
| Carbon | .0006 - .0007 |
| Nichrome (80%Ni, 20%Cr) | .0093 |
| Lead | .047 |
| Sn63 Solder | .0667 |
| Tin | .087 |
| Palladium | .0926 |
| Indium | .1111 |
| Nickel | .1449 |
| Tungsten | .184 |
| Rhodium | .1961 |
| Beryllium | .2188 |
| Brass (66% Cu, 34% Zn) | .2564 |
| Aluminum | .3817 |
| Gold | .4098 |
| Copper | .5800 |
| Silver | .6173 |

90° Hybrid Couplers

Performance Parameters

90° Hybrid Couplers



| PORT | 1 | 2 | 3 | 4 |
|------|------|------|------|------|
| 1 | IN | ISO | -90° | 0° |
| 2 | ISO | IN | 0° | -90° |
| 3 | -90° | 0° | IN | ISO |
| 4 | 0° | -90° | ISO | IN |

Performance Parameters

VSWR
$$VSWR = \frac{V_{\max}}{V_{\min}}$$

Return Loss
$$\text{Return Loss (dB)} = 20 \cdot \text{Log} \left(\frac{VSWR+1}{VSWR-1} \right)$$

Insertion Loss
$$\text{Insertion Loss (dB)} = 10 \cdot \text{Log} \left(\frac{P_{in}}{P_{coupled} + P_{direct}} \right)$$

Isolation
$$\text{Isolation (dB)} = 10 \cdot \text{Log} \left(\frac{P_{in}}{P_{isolated}} \right)$$

Phase Balance
$$\text{Phase Balance (°)} = \pm \frac{|Phase_{coupled} - Phase_{direct}|}{2}$$

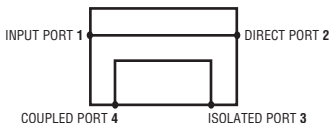
Amplitude Balance
$$\text{Amplitude Balance (dB)} = 10 \cdot \text{Log} \left(\frac{P_{coupled}}{\frac{P_{coupled} + P_{direct}}{2}} \right)$$

Amplitude Balance
$$\text{Amplitude Balance (dB)} = 10 \cdot \text{Log} \left(\frac{P_{direct}}{\frac{P_{direct} + P_{coupled}}{2}} \right)$$

Directional Couplers

Performance Parameters

Directional Couplers



Directional Coupler

Performance Parameters

| | |
|----------------|--|
| Coupling Ratio | $\text{Coupling Ratio (dB)} = 10 \cdot \text{Log} \left(\frac{P_{\text{coupled}}}{P_{\text{in}}} \right)$ |
|----------------|--|

| | |
|------|---|
| VSWR | $\text{VSWR} = \frac{V_{\text{max}}}{V_{\text{min}}}$ |
|------|---|

| | |
|-------------|--|
| Return Loss | $\text{Return Loss (dB)} = 20 \cdot \text{Log} \left(\frac{\text{VSWR}+1}{\text{VSWR}-1} \right)$ |
|-------------|--|

| | |
|----------------|--|
| Insertion Loss | $\text{Insertion Loss (dB)} = 10 \cdot \text{Log} \left(\frac{P_{\text{in}}}{P_{\text{coupled}} + P_{\text{direct}}} \right)$ |
|----------------|--|

| | |
|-------------------|--|
| Transmission Loss | $\text{Transmission Loss (dB)} = 10 \cdot \text{Log} \left(\frac{P_{\text{in}}}{P_{\text{direct}}} \right)$ |
|-------------------|--|

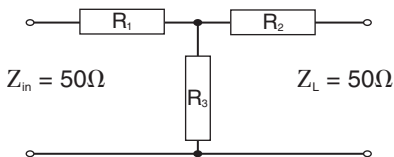
| | |
|-------------|---|
| Directivity | $\text{Directivity (dB)} = 10 \cdot \text{Log} \left(\frac{P_{\text{coupled}}}{P_{\text{isolated}}} \right)$ |
|-------------|---|

| | |
|-----------|--|
| Frequency | $[C_{\text{max}} \text{ (dB)} - C_{\text{mean}} \text{ (dB)}]$ |
|-----------|--|

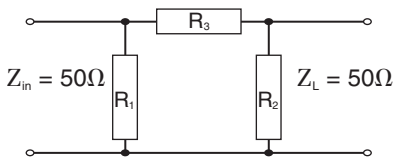
| | |
|-------------|--|
| Sensitivity | $[C_{\text{min}} \text{ (dB)} - C_{\text{mean}} \text{ (dB)}]$ |
|-------------|--|

Normalized Dissipated Power

“T” Attenuator Network Design



π Attenuator Network Design



EXAMPLE:

- Input Power = 75 Watts
- Attenuation = 3.75 dB
- Power Dissipated in $R_1 = .213 (75)$
= 15.975 Watts

Normalized Dissipated Power in "T" & Π Attenuator Elements

| Attenuation (dB) | Power Dissipation (watts) | | |
|-----------------------------|----------------------------------|----------------------|----------------------|
| | R₁ | R₂ | R₃ |
| 0.25 | .014 | .014 | .028 |
| 0.50 | .029 | .026 | .054 |
| 0.75 | .043 | .037 | .079 |
| 1.00 | .058 | .046 | .103 |
| 1.25 | .072 | .054 | .124 |
| 1.50 | .086 | .061 | .145 |
| 1.75 | .100 | .068 | .164 |
| 2.00 | .115 | .073 | .182 |
| 2.25 | .129 | .076 | .199 |
| 2.50 | .143 | .081 | .214 |
| 2.75 | .157 | .083 | .229 |
| 3.00 | .171 | .086 | .242 |
| 3.25 | .185 | .088 | .254 |
| 3.50 | .199 | .088 | .266 |
| 3.75 | .213 | .089 | .276 |
| 4.00 | .226 | .091 | .285 |
| 4.25 | .240 | .090 | .294 |

Normalized Dissipated Power in "T" & π Attenuator Elements

(continued)

| Attenuation (dB) | Power Dissipation (watts) | | |
|-----------------------------|----------------------------------|----------------------|----------------------|
| | R₁ | R₂ | R₃ |
| 4.50 | .253 | .090 | .302 |
| 4.75 | .267 | .089 | .309 |
| 5.00 | .280 | .089 | .315 |
| 5.25 | .293 | .087 | .321 |
| 5.50 | .306 | .087 | .325 |
| 5.75 | .319 | .085 | .330 |
| 6.00 | .332 | .084 | .333 |
| 7.00 | .382 | .076 | .342 |
| 8.00 | .431 | .068 | .342 |
| 9.00 | .476 | .060 | .338 |
| 10.00 | .519 | .052 | .329 |
| 12.00 | .598 | .038 | .301 |
| 14.00 | .667 | .027 | .266 |
| 16.00 | .726 | .018 | .230 |
| 18.00 | .776 | .013 | .195 |
| 20.00 | .818 | .008 | .164 |
| 30.00 | .939 | .001 | .059 |

Notes



Power Conversion Table

| dBm | Watts | dBm | Watts | dBm | Watts |
|------------|--------------|------------|--------------|------------|--------------|
| 30.0 | 1.00 | 36.8 | 4.79 | 43.6 | 22.91 |
| 30.2 | 1.05 | 37.0 | 5.01 | 43.8 | 23.99 |
| 30.4 | 1.10 | 37.2 | 5.25 | 44.0 | 25.12 |
| 30.6 | 1.15 | 37.4 | 5.50 | 44.2 | 26.30 |
| 30.8 | 1.20 | 37.6 | 5.75 | 44.4 | 27.54 |
| 31.0 | 1.26 | 37.8 | 6.03 | 44.6 | 28.84 |
| 31.2 | 1.32 | 38.0 | 6.31 | 44.8 | 30.20 |
| 31.4 | 1.38 | 38.2 | 6.61 | 45.0 | 31.62 |
| 31.6 | 1.45 | 38.4 | 6.92 | 45.2 | 33.11 |
| 31.8 | 1.51 | 38.6 | 7.24 | 45.4 | 34.67 |
| 32.0 | 1.58 | 38.8 | 7.59 | 45.6 | 36.31 |
| 32.2 | 1.66 | 39.0 | 7.94 | 45.8 | 38.02 |
| 32.4 | 1.74 | 39.2 | 8.32 | 46.0 | 39.81 |
| 32.6 | 1.82 | 39.4 | 8.71 | 46.2 | 41.69 |
| 32.8 | 1.91 | 39.6 | 9.12 | 46.4 | 43.65 |
| 33.0 | 2.00 | 39.8 | 9.55 | 46.6 | 45.71 |
| 33.2 | 2.09 | 40.0 | 10.00 | 46.8 | 47.86 |
| 33.4 | 2.19 | 40.2 | 10.47 | 47.0 | 50.12 |
| 33.6 | 2.29 | 40.4 | 10.96 | 47.2 | 52.48 |
| 33.8 | 2.40 | 40.6 | 11.48 | 47.4 | 54.95 |
| 34.0 | 2.51 | 40.8 | 12.02 | 47.6 | 57.54 |
| 34.2 | 2.63 | 41.0 | 12.59 | 47.8 | 60.26 |
| 34.4 | 2.75 | 41.2 | 13.18 | 48.0 | 63.10 |
| 34.6 | 2.88 | 41.4 | 13.80 | 48.2 | 66.07 |
| 34.8 | 3.02 | 41.6 | 14.45 | 48.4 | 69.18 |
| 35.0 | 3.16 | 41.8 | 15.14 | 48.6 | 72.44 |
| 35.2 | 3.31 | 42.0 | 15.85 | 48.8 | 75.86 |
| 35.4 | 3.47 | 42.2 | 16.60 | 49.0 | 79.43 |
| 35.6 | 3.63 | 42.4 | 17.38 | 49.2 | 83.18 |
| 35.8 | 3.80 | 42.6 | 18.20 | 49.4 | 87.10 |
| 36.0 | 3.98 | 42.8 | 19.05 | 49.6 | 91.20 |
| 36.2 | 4.17 | 43.0 | 19.95 | 49.8 | 95.50 |
| 36.4 | 4.37 | 43.2 | 20.89 | 50.0 | 100.00 |
| 36.6 | 4.57 | 43.4 | 21.88 | 50.2 | 105.00 |

Power Conversion Table

| dBm | Watts | dBm | Watts | dBm | Watts |
|------------|--------------|------------|--------------|------------|--------------|
| 50.4 | 110 | 57.0 | 501 | 63.6 | 2291 |
| 50.6 | 115 | 57.2 | 525 | 63.8 | 2399 |
| 50.8 | 120 | 57.4 | 550 | 64.0 | 2512 |
| 51.0 | 126 | 57.6 | 575 | 64.2 | 2630 |
| 51.2 | 132 | 57.8 | 603 | 64.4 | 2754 |
| 51.4 | 138 | 58.0 | 631 | 64.6 | 2884 |
| 51.6 | 145 | 58.2 | 661 | 64.8 | 3020 |
| 51.8 | 151 | 58.4 | 692 | 65.0 | 3162 |
| 52.0 | 158 | 58.6 | 724 | 65.2 | 3311 |
| 52.2 | 166 | 58.8 | 759 | 65.4 | 3467 |
| 52.4 | 174 | 59.0 | 794 | 65.6 | 3631 |
| 52.6 | 182 | 59.2 | 832 | 65.8 | 3802 |
| 52.8 | 191 | 59.4 | 871 | 66.0 | 3981 |
| 53.0 | 200 | 59.6 | 912 | 66.2 | 4169 |
| 53.2 | 209 | 59.8 | 955 | 66.4 | 4365 |
| 53.4 | 219 | 60.0 | 1000 | 66.6 | 4571 |
| 53.6 | 229 | 60.2 | 1047 | 66.8 | 4786 |
| 53.8 | 240 | 60.4 | 1096 | 67.0 | 5012 |
| 54.0 | 251 | 60.6 | 1148 | 67.2 | 5248 |
| 54.2 | 263 | 60.8 | 1202 | 67.4 | 5495 |
| 54.4 | 275 | 61.0 | 1259 | 67.6 | 5754 |
| 54.6 | 288 | 61.2 | 1318 | 67.8 | 6026 |
| 54.8 | 302 | 61.4 | 1380 | 68.0 | 6310 |
| 55.0 | 316 | 61.6 | 1445 | 68.2 | 6607 |
| 55.2 | 331 | 61.8 | 1514 | 68.4 | 6918 |
| 55.4 | 347 | 62.0 | 1585 | 68.6 | 7244 |
| 55.6 | 363 | 62.2 | 1660 | 68.8 | 7586 |
| 55.8 | 380 | 62.4 | 1738 | 69.0 | 7943 |
| 56.0 | 398 | 62.6 | 1820 | 69.2 | 8318 |
| 56.2 | 417 | 62.8 | 1905 | 69.4 | 8710 |
| 56.4 | 437 | 63.0 | 1995 | 69.6 | 9120 |
| 56.6 | 457 | 63.2 | 2089 | 69.8 | 9550 |
| 56.8 | 479 | 63.4 | 2188 | 70.0 | 10000 |

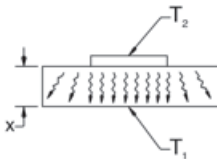
Thermal Discussion

Heat Flow

Flange power devices are all conduction cooled. Conduction cooling is the transfer of heat by molecular motion within one body or between other bodies in contact. This means that the heat dissipated in the resistive element flows through the substrate, to the mounting flange, then to the heat sink and ground plane. Heat flow is a quantity of heat per unit time, such as calories per second or watts. To maintain the heat flow, there must be a temperature difference (ΔT) between the resistive element and the ground plane. The temperature difference is analogous to voltage. The rate at which the heat will flow is directly proportional to the area perpendicular to the heat flow, the temperature, and the thermal conductivity of the material and is inversely proportional to the distance the heat has to travel. In equation form we have:

1

$$P = \frac{KA \cdot \Delta T}{x}$$



Thermal Discussion

where:

P = dissipated power, (W)

K = thermal conductivity of material, $\frac{W}{cm^{\circ}C}$

$$\Delta T = T_2 - T_1$$

T_2 = temperature of source, ($^{\circ}C$)

T_1 = reference temperature (heat sink), ($^{\circ}C$)

x = length of heat flow path, (cm)

A = area of heat source, (cm^2)

θ = thermal resistance ($^{\circ}C/W$)

Thermal Resistance

Rearranging equation 1 will yield an equation that will relate power dissipation and temperature differences.

$$\textcircled{2} \quad \frac{\Delta T}{P} = \frac{x}{KA}$$

The term, $\frac{x}{KA}$, is called the thermal resistance (θ),

therefore:

$$\textcircled{3} \quad P\theta = \Delta T$$

which will give the temperature rise when the element is dissipating power.

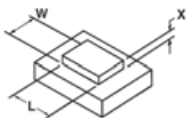
Thermal Discussion

(continued)

Calculating Thermal Resistance

Examining $\theta = \frac{x}{KA}$, it can be seen that thermal resistance decreases when x is made as small as possible. The same is true when thermal conductivity (K) and area (A) are increased. The area is difficult to define because of thermal spreading. The flow of heat will travel laterally, effectively increasing the area and further reducing the thermal resistance. For calculation purposes, assume a 45° spreading angle. When the heat source is a rectangle.

$$\textcircled{4} \quad \theta = \frac{1}{2K(L - W)} \cdot \ln \frac{L}{W} \left(\frac{2x + W}{2x + L} \right)$$



And when the source is square, $L = W$

$$\textcircled{5} \quad \theta = \frac{x}{KL(L + 2x)}$$

Thermal Conductivity

($\frac{\text{Watts}}{\text{cm} \cdot ^\circ\text{C}}$)

METALS

| | | |
|------------|------------------|-------|
| Silver | (Ag) | 4.08 |
| Copper | (Cu) | 3.94 |
| Gold | (Au) | 2.96 |
| Aluminum | (Al) | 2.18 |
| Beryllium | (Be) | 2.00 |
| Tungsten | (W) | 1.74 |
| Rhodium | (Rh) | 1.50 |
| Molybdenum | (Mo) | 1.46 |
| Brass | (66% Cu, 34% Zn) | 1.110 |
| Chromium | (Cr) | 0.937 |
| Nickel | (Ni) | 0.920 |
| Platinum | (Pt) | 0.716 |
| Tin | (Sn) | 0.666 |
| Tantalum | (Ta) | 0.575 |
| Lead | (Pb) | 0.353 |
| Titanium | (Ti) | 0.219 |
| Manganese | (Mn) | 0.078 |

PC BOARD MATERIAL

| | |
|--------------------------------|---------------|
| RT/Duroid [®] 5880 | .0026 |
| G10/FR4 | .0027 |
| RT/Duroid [®] 60 (XX) | .0041 - .0048 |
| TMM [®] (X) | .0068 - .0075 |

RT/Duroid and TMM are registered trademarks of Rogers Corporation

Thermal Conductivity

($\frac{\text{Watts}}{\text{cm} \cdot ^\circ\text{C}}$)

(continued)

INSULATORS

| | | |
|-----------------------|-----------------------------------|-----------------|
| Diamond | (CVD) | 10.0 - 16.0 |
| Beryllium Oxide 99.5% | (BeO) | 2.61 |
| Aluminum Nitride | (AlN) | 1.70 |
| Boron Nitride | (HBN 500°) | 0.59 |
| Sapphire | | 0.46 |
| Alumina Oxide 99.6% | (Al ₂ O ₃) | 0.36 |
| Alumina Oxide 96% | (Al ₂ O ₃) | 0.26 |
| Alumina Oxide 91% | (Al ₂ O ₃) | 0.13 |
| Glass | | 0.015 |
| Mica | | 0.0043 - 0.0062 |
| Air | | 0.00026 |

BONDING

| | | |
|----------------------|--------|-------|
| Gold Germanium 88/12 | | .8834 |
| Gold Tin 80/20 | | .6824 |
| Tin Lead Solder | (Sn62) | .4921 |
| Indium 100% | | .2386 |
| Silver Filled Epoxy | | .0156 |
| Epoxy | | .0099 |

MISC.

| | | |
|----------------|--|---------------|
| Thermal Grease | | .0042 - .0049 |
|----------------|--|---------------|

Thermal Conductivity Conversion Factors

Thermal Conductivity

| To Convert | To | Multiply By |
|--|--|--------------------|
| $\frac{\text{Watt}}{\text{m} \cdot ^\circ\text{K}}$ | $\frac{\text{Watt}}{\text{cm} \cdot ^\circ\text{C}}$ | 0.01 |
| $\frac{\text{cal} \cdot \text{cm}}{\text{sec} \cdot \text{cm}^2 \cdot ^\circ\text{C}}$ | $\frac{\text{Watt}}{\text{cm} \cdot ^\circ\text{C}}$ | 4.1868 |
| $\frac{\text{BTU} \cdot \text{ft}}{\text{hr} \cdot \text{ft}^2 \cdot ^\circ\text{F}}$ | $\frac{\text{Watt}}{\text{cm} \cdot ^\circ\text{C}}$ | .01731 |
| $\frac{\text{BTU} \cdot \text{ft}}{\text{hr} \cdot \text{ft}^2 \cdot ^\circ\text{F}}$ | $\frac{\text{cal} \cdot \text{cm}}{\text{sec} \cdot \text{cm}^2 \cdot ^\circ\text{C}}$ | .004134 |
| $\frac{\text{Watt}}{\text{m} \cdot ^\circ\text{K}}$ | $\frac{\text{cal} \cdot \text{cm}}{\text{sec} \cdot \text{cm}^2 \cdot ^\circ\text{C}}$ | .002397 |
| $\frac{\text{Watt}}{\text{cm} \cdot ^\circ\text{C}}$ | $\frac{\text{Watt}}{\text{inch} \cdot ^\circ\text{C}}$ | 2.54 |
| $\frac{\text{BTU} \cdot \text{in}}{\text{ft}^2 \cdot \text{h} \cdot ^\circ\text{F}}$ | $\frac{\text{Watt}}{\text{cm} \cdot ^\circ\text{C}}$ | 1.422^{-3} |

(AT 20°C)

Thermal Conductivity Conversion Factors *(continued)*

Power

| To Convert | To | Multiply By |
|--------------------------------------|-----------|--------------------|
| $\frac{\text{Calories}}{\text{sec}}$ | Watts | 4.186 |
| $\frac{\text{BTU}}{\text{hr}}$ | Watts | .293 |

(AT 20°C)

Temperature Conversion Table

| TEMPERATURE CONVERSION TABLE | | | | | | | |
|------------------------------|------|------|------|------|------|------|------|
| °C | °F | °C | °F | °C | °F | °C | °F |
| -100 | -148 | +60 | +140 | +220 | +428 | +380 | +716 |
| -95 | -139 | +65 | +149 | +225 | +437 | +385 | +725 |
| -90 | -130 | +70 | +158 | +230 | +446 | +390 | +734 |
| -85 | -121 | +75 | +167 | +235 | +455 | +395 | +743 |
| -80 | -112 | +80 | +176 | +240 | +464 | +400 | +752 |
| -75 | -103 | +85 | +185 | +245 | +473 | +405 | +761 |
| -70 | -94 | +90 | +194 | +250 | +482 | +410 | +770 |
| -65 | -85 | +95 | +203 | +255 | +491 | +415 | +779 |
| -60 | -76 | +100 | +212 | +260 | +500 | +420 | +788 |
| -55 | -67 | +105 | +221 | +265 | +509 | +425 | +797 |
| -50 | -58 | +110 | +230 | +270 | +518 | +430 | +806 |
| -45 | -49 | +115 | +239 | +275 | +527 | +435 | +815 |
| -40 | -40 | +120 | +248 | +280 | +536 | +440 | +824 |
| -35 | -31 | +125 | +257 | +285 | +545 | +445 | +833 |
| -30 | -22 | +130 | +266 | +290 | +554 | +450 | +842 |
| -25 | -13 | +135 | +275 | +295 | +563 | +455 | +851 |
| -20 | -4 | +140 | +284 | +300 | +572 | +460 | +860 |
| -15 | +5 | +145 | +293 | +305 | +581 | +465 | +869 |
| -10 | +14 | +150 | +302 | +310 | +590 | +470 | +878 |
| -5 | +23 | +155 | +311 | +315 | +599 | +475 | +887 |
| 0 | +32 | +160 | +320 | +320 | +608 | +480 | +896 |
| +5 | +41 | +165 | +329 | +325 | +617 | +485 | +905 |
| +10 | +50 | +170 | +338 | +330 | +626 | +490 | +914 |
| +15 | +59 | +175 | +347 | +335 | +635 | +495 | +923 |
| +20 | +68 | +180 | +356 | +340 | +644 | +500 | +932 |
| +25 | +77 | +185 | +365 | +345 | +653 | +505 | +941 |
| +30 | +86 | +190 | +374 | +350 | +662 | +510 | +950 |
| +35 | +95 | +195 | +383 | +355 | +671 | +515 | +959 |
| +40 | +104 | +200 | +392 | +360 | +680 | +520 | +968 |
| +45 | +113 | +205 | +401 | +365 | +689 | +525 | +977 |
| +50 | +122 | +210 | +410 | +370 | +698 | +530 | +986 |
| +55 | +131 | +215 | +419 | +375 | +707 | +535 | +995 |

Conversion of Temperatures:

Celsius to Fahrenheit

$$T_F = 1.8 T_C + 32$$

Celsius to Kelvin

$$T_K = T_C + 273.15$$

Fahrenheit to Celsius

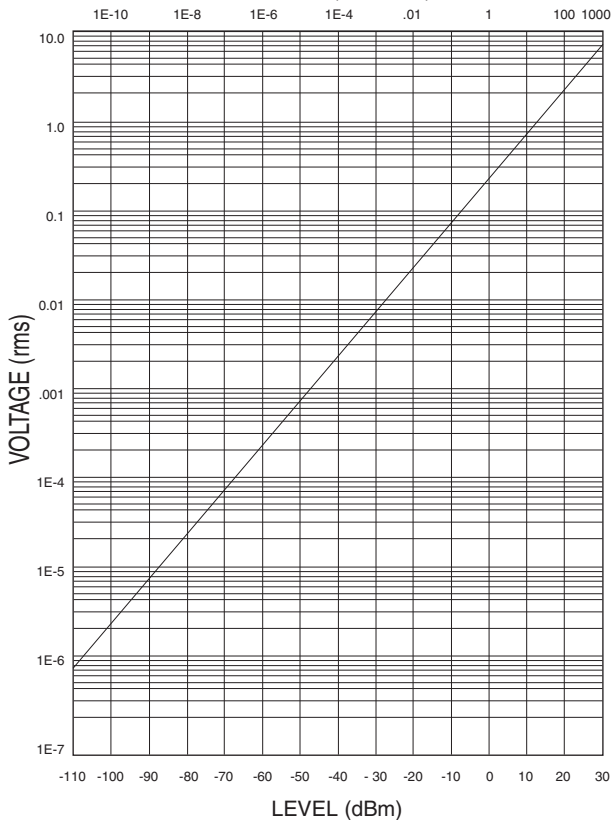
$$T_C = \frac{T_F - 32}{1.8} = .5556 (T_F - 32)$$

Kelvin to Celsius

$$T_C = T_K - 273.15$$

Voltage vs. Power

(50 ohm system)
POWER (milliwatts)



Decimal Equivalents Table

STANDARD DECIMAL PREFIXES

| MULTIPLIER | PREFIX | ABBREVIATION | MULTIPLIER | PREFIX | ABBREVIATION |
|------------|--------|--------------|------------|--------|--------------|
| 10^{18} | exa | E | 10^{-2} | centi | c |
| 10^{15} | peta | P | 10^{-3} | milli | m |
| 10^{12} | tera | T | 10^{-6} | micro | μ |
| 10^9 | giga | G | 10^{-9} | nano | n |
| 10^6 | mega | M | 10^{-12} | pico | p |
| 10^3 | kilo | k | 10^{-15} | femto | f |
| 10^{-1} | deci | d | 10^{-18} | atto | a |

| | |
|---------|---------|
| $1/64$ | .015625 |
| $1/32$ | .03125 |
| $3/64$ | .046875 |
| $1/16$ | .0625 |
| $5/64$ | .078125 |
| $3/32$ | .09375 |
| $7/64$ | .109375 |
| $1/8$ | .125 |
| $9/64$ | .140625 |
| $5/32$ | .15625 |
| $11/64$ | .171875 |
| $3/16$ | .1875 |
| $13/64$ | .203125 |
| $7/32$ | .21875 |
| $15/64$ | .234375 |
| $1/4$ | .25 |
| $17/64$ | .265625 |
| $9/32$ | .28125 |
| $19/64$ | .296875 |
| $5/16$ | .3125 |
| $21/64$ | .328125 |
| $11/32$ | .34375 |
| $23/64$ | .359375 |
| $3/8$ | .375 |
| $25/64$ | .390625 |
| $13/32$ | .40625 |
| $27/64$ | .421875 |
| $7/16$ | .4375 |
| $29/64$ | .453125 |
| $15/32$ | .46875 |
| $31/64$ | .484375 |
| $1/2$ | .50 |

| | |
|---------|---------|
| $33/64$ | .515625 |
| $17/32$ | .53125 |
| $35/64$ | .546875 |
| $9/16$ | .5625 |
| $37/64$ | .578125 |
| $19/32$ | .59375 |
| $39/64$ | .609375 |
| $5/8$ | .625 |
| $41/64$ | .640625 |
| $21/32$ | .65625 |
| $43/64$ | .671875 |
| $11/16$ | .6875 |
| $45/64$ | .703125 |
| $23/32$ | .71875 |
| $47/64$ | .734375 |
| $3/4$ | .75 |
| $49/64$ | .765625 |
| $25/32$ | .78125 |
| $51/64$ | .796875 |
| $13/16$ | .8125 |
| $53/64$ | .828125 |
| $27/32$ | .84375 |
| $55/64$ | .859375 |
| $7/8$ | .875 |
| $57/64$ | .890625 |
| $29/32$ | .90625 |
| $59/64$ | .921875 |
| $15/16$ | .9375 |
| $61/64$ | .953125 |
| $31/32$ | .96875 |
| $63/64$ | .984375 |
| 1 | 1.00 |

Alphabetized Conversion Table

| TO CONVERT | MULTIPLY BY | TO OBTAIN |
|----------------------|------------------------|-----------------------|
| A | | |
| amperes/sq. cm. | 6.452 | amps/sq. in. |
| amperes/sq. in. | 1.550×10^{-1} | amps/sq. cm. |
| angstrom unit | 3.937×10^{-9} | inches |
| angstrom unit | 1.0×10^{-4} | microns or (μ) |
| B | | |
| btu | 2.928×10^{-4} | kilowatt - hours |
| btu/hr. | 2.931×10^{-1} | watts |
| btu/min. | 1.757×10^1 | watts |
| C | | |
| centigrade (degrees) | $(C \times 9/5) + 32$ | fahrenheit (degrees) |
| centigrade (degrees) | $C + 273.18$ | kelvin (degrees) |
| centipoise | 1.0×10^{-2} | gr./cm. - sec. |
| circumference | 6.283 | radians |
| cubic centimeters | 6.102×10^{-2} | cubic in. |
| cubic centimeters | 2.642×10^{-4} | gallons (u.s. liquid) |
| cubic inches | 1.639×10^1 | cu cms. |
| cubic inches | 1.639×10^{-2} | liters |
| D | | |
| days | 8.64×10^4 | seconds |
| days | 1.44×10^3 | minutes |
| days | 2.4×10^1 | hours |
| degrees (angle) | 1.745×10^{-2} | radians |
| degrees (angle) | 3.6×10^3 | seconds |

Alphabetized Conversion Table

| TO CONVERT | MULTIPLY BY | TO OBTAIN |
|-------------------|-------------------------|------------------|
| | E | |
| ergs | 9.486×10^{-11} | btu |
| ergs | 1.0×10^{-7} | joules |
| ergs | 2.773×10^{-14} | kilowatt - hrs. |
| ergs/sec. | 5.668×10^{-9} | btu/min |
| ergs/sec. | 1.0×10^{-10} | kilowatts |
| | F | |
| fathoms | 6.0 | feet |
| foot - candle | 1.0764×10^1 | lux |
| | G | |
| gallons | 3.785×10^3 | cu. cms. |
| gausses | 1.0×10^{-8} | webers/sq. cm. |
| gausses | 6.452×10^{-8} | webers/sq. in. |
| gausses | 7.958×10^{-1} | amp. - turn/cm. |
| grams | 3.527×10^{-2} | ounces (avdp) |
| grams | 3.215×10^{-2} | ounces (troy) |
| grams | 2.205×10^{-3} | pounds |
| | H | |
| horsepower | 4.244×10^1 | btu/min. |
| horsepower | 7.457×10^{-1} | kilowatts |

Alphabetized Conversion Table

(continued)

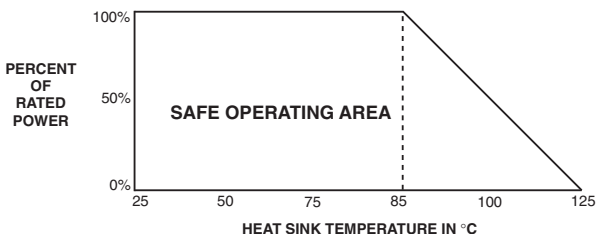
| TO CONVERT | MULTIPLY BY | TO OBTAIN |
|-------------------|------------------------|--------------------|
| | I | |
| inches | 2.540 | centimeters |
| inches | 2.54×10^1 | millimeters |
| inches | 2.54×10^8 | angstrom units |
| | J | |
| joules | 9.486×10^{-4} | btu |
| joules | 1.0×10^7 | ergs |
| joules | 2.778×10^{-4} | watt-hrs. |
| | K | |
| kilograms | 2.2046 | pounds |
| kilowatts | 1.434×10^1 | kg. - calories/hr. |
| knots | 1.151 | statute miles/hr. |
| | M | |
| miles (statute) | 1.609 | kilometers |
| miles (statute) | 8.684×10^{-1} | miles (nautical) |
| miles/hr. | 1.6093 | kms./hr. |
| millimeters | 3.937×10^{-2} | inches |
| millimeters | 3.937×10^1 | mils |
| mils | 2.54×10^{-3} | centimeters |
| | O | |
| ounces | 2.8349×10^1 | grams |

Alphabetized Conversion Table

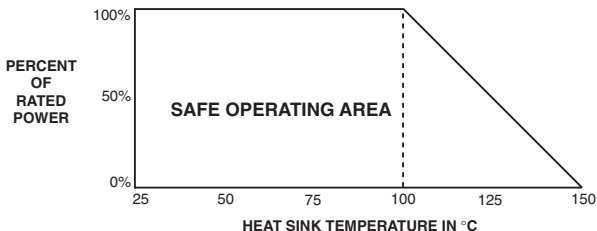
| TO CONVERT | MULTIPLY BY | TO OBTAIN |
|--------------------|--------------------------|------------------|
| | P | |
| pounds | 4.5359×10^2 | grams |
| pounds/sq. in. | 7.03×10^{-2} | kgs./sq. cm. |
| | R | |
| radians | 5.7296×10^1 | degrees |
| reams | 5.0×10^2 | sheets |
| | S | |
| square centimeters | 1.550×10^{-1} | sq. inches |
| square inches | 6.452 | sq. cms. |
| | V | |
| volt/inch | 3.937×10^{-1} | volt/cm. |
| | W | |
| watts | 3.4129 | btu/hr. |
| watts | 1.0×10^7 | ergs/sec. |
| watts | 9.48027×10^{-4} | btu/sec. |
| watt-hours | 3.6×10^{10} | ergs |
| weeks | 1.68×10^2 | hours |
| weeks | 1.008×10^4 | minutes |
| | Y | |
| yards | 9.144×10^1 | centimeters |
| yards | 9.144×10^{-1} | meters |
| yards | 9.144×10^2 | millimeters |

Standard Derating Curves

Standard Derating Curve for Attenuators



Standard Derating Curve for Resistors and Terminations



Mounting High Power Devices

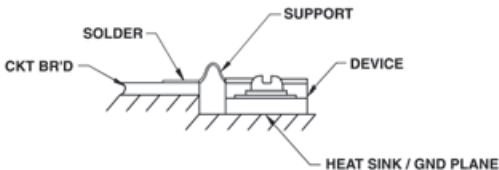
The area under the device should be flat to less than .001" and be free of burrs and scratches. The main criteria when mounting flange power devices is to make intimate contact with the heat sink. Air gaps at this interface will cause a very high thermal resistance barrier and must be avoided. Prior to drilling and tapping threads for the mounting screws, countersink the locations. This operation will prevent raising the threads above the mounting surface while tapping. The heat sink can now be given a coat of thermal grease, keeping the thickness to about .001 to .002 inches. The thermal grease will fill any small air gaps helping maintain good thermal contact. Before mounting the device, a small strain relief should be formed within the tab. While forming a small half loop, the tab should be supported to prevent excessive force toward the cover substrate. Pretinning the tab prior to installation and wicking off the excess will remove most of the gold plating. This is highly recommended as it will prevent gold embrittlement in the final solder connection. Seat the device into the thermal grease, install screws with a lock washer and a flat washer, and torque as specified in the following table:

| <u>Thread No.</u> | <u>Mounting Torque</u> |
|--------------------------|-------------------------------|
| 4 - 40 | 6 inch - lbs |
| 6 - 32 | 8 inch - lbs |
| 8 - 32 | 12 inch - lbs |
| 10 - 24 | 18 inch - lbs |

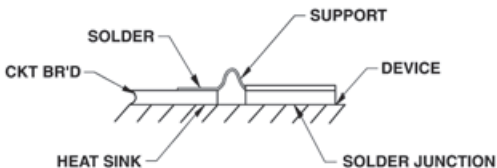
Mounting High Power Devices

(continued)

Position the tab over the circuit and solder in place. Sn63 is recommended for all solder operations.



When mounting an unflanged device, pretinning the device ground plane and the heat sink are necessary. In this operation, the device and the heat sink will become an integral part. Sn62 solder is used here because it reduces the amount of leaching between the silver in the ground plane and the solder. The tab contacts are treated the same way as a flanged device. Reflow the solder and position the device on the heat sink. Apply a downward force overcoming the surface tension of the solder, and settle the device down to the heat sink surface. The goal is to eliminate air voids and make the solder junction thin. While maintaining the downward force, allow the solder to cool.



It is recommended that a small amount of RMA flux (per MIL-F-14256) be used in any of the soldering operations. Remove flux when complete with isopropyl alcohol.

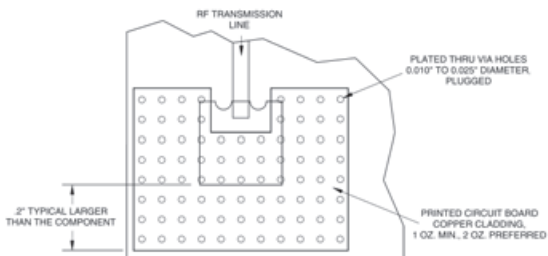
Mounting Surface Mount Terminations & Attenuators

The low cost and convenience of surface mount components and automated installation is inspiring new surface mount high power components that have previously required chassis mounting. The design of systems using high power surface mount components requires careful attention to the electrical grounding and heat sinking of the component to achieve specified performance and power handling. Because the component will be attached to a printed circuit board instead of a metal chassis, finite inductance to ground will be introduced. For terminations, VSWR may rise with increasing frequency and for attenuators, attenuation flatness may degrade. The relatively high thermal resistance of the printed circuit board compared to a metal mounting surface will result in lower power handling limits to maintain reliable operating temperatures. Properly designed surface mount printed circuit will minimize these effects and allow high performance.

The best way to decrease printed circuit board inductance to ground and thermal resistance is to maximize the amount of plated through via holes under and around the surface mount component and specify heavy copper cladding (2 oz.) to spread the dissipated heat.

Mounting Surface Mount Terminations & Attenuators *(continued)*

Typical Printed Circuit Board Layout for a High Power Surface Mount Component



Filled or plugged via holes should be used to avoid component attachment solder from wicking down to the bottom surface of the printed circuit board. High Temperature solder such as Sn96 is preferable to Sn62. Because of relatively high thermal resistance mounting, most devices will be capable of reflowing their attachment solder before device damage occurs if extremely high RF power is applied. Application of thermally conductive elastomers or epoxies around the perimeter of the part will aid in heat spreading also, however the top surface should be avoided to eliminate detuning of the internal matching structures.

Solders Per QQ-S-571

| Composition | Melting Range | |
|------------------------------------|----------------------|-----------------|
| | Solidus | Liquidus |
| Sn96 | 221°C | 221°C |
| Sn70 | 183°C | 193°C |
| Sn63 | 183°C | 183°C |
| Sn62 | 179°C | 179°C |
| Sn60 | 183°C | 191°C |
| Sn50 | 183°C | 216°C |
| Sn40 | 183°C | 238°C |
| Sn35 | 185°C | 243°C |
| Sn30 | 185°C | 250°C |
| Sn20 | 184°C | 270°C |
| Sn10 | 268°C | 290°C |
| Sn5 | 308°C | 312°C |
| Sb5 | 235°C | 240°C |
| Pb80 | 183°C | 277°C |
| Pb70 | 183°C | 254°C |
| Pb65 | 183°C | 246°C |
| Ag1.5 | 309°C | 309°C |
| Ag2.5 | 304°C | 304°C |
| Ag5.5 | 304°C | 380°C |
| Other Commonly Used Solders | | |
| Gold Germanium 88/12 | 356°C | 356°C |
| Gold Tin 80/20 | 280°C | 280°C |
| Indium 100% | 157°C | 157°C |

Microwave Test & Measurements

Most microwave testing can be accomplished with scalar analyzers. The classic parameters SWR, return loss, insertion loss and attenuation are magnitude only and are scalar measurements. There are uncertainties in making these measurements but broadband high directivity and well matched detectors minimize them. As such the measurements are adequate for characterizing coaxial cable assemblies, attenuators and terminations.

The electrical lengths of coaxial cable assemblies are often required to be the same. For this kind of measurement, a vector network analyzer is required. A vector network analyzer gives the phase information required to measure electrical length. Measurements can be relative or an absolute electrical length and are units of degrees. It is advisable to create a phase standard when an electrical length requirement is imposed. The derivative of the above measurement, which is the phase slope vs. frequency, is an important parameter and is called group delay. It is a measure of transit time through an assembly and for distortion free output the delay should be linear. Here again a standard should be created and maintained.

Characterizing flanged resistors, terminations, and attenuators begins with fixturing. Florida RF Labs uses soft microstrip transmission lines in its fixtures. Various 50Ω lines with dielectric constants of 2.20 and 6.15 and board thicknesses of .025, .050, and .062 inches allow broad frequency coverage and accommodates different tab contact widths without causing mismatches. Coaxial transitions are also selected to minimize mismatches on both one port and two port test fixtures. Measurements are made with a Wiltron 360 Vector Network Analyzer with 40 GHz capability. The procedure is to set a gate around the DUT (Device Under Test) in time domain and

Microwave Test & Measurements

applying the gate in the frequency domain, removing unwanted reflections of the test fixtures. This will allow a clean SWR or Return Loss measurement of the DUT. When impedance information is required the measurement plane is electronically moved to the input of the DUT yielding useful impedance data. When attenuation measurements are required the fixture losses are normalized by the network analyzer.

RF Matching

In most applications of flanged power devices, minimum reflection is the main criteria. Reflections cause standing waves which result in inefficient transmission of energy. The worst case is when the forward wave and the reflected wave are in phase, creating a voltage peak which can lead to total breakdown of the transmission line.

When mounting a device, the line impedance should be considered. If the transmission line is narrow, select a tab width that is slightly narrower, thus eliminating an unwanted shunt capacitive susceptance which would be created by a wider tab. That same tab width can also be used as an inductive reactance by sliding the device away from the end of the transmission line. This kind of a manipulation of a tab usually results in a narrower band match. Broadband matching will require additional elements in the form of a quarter wave open and shorted stubs. There are two types of matching that can be accomplished. One is a conjugate match that results in the maximum transfer of power from the source to the load. In the second, the load is matched to the transmission line and yields a minimum of reflections on the line.

Terminations such as 32-1034 (30 watts), 32-1036 (60 watts), 32-1026 (150 watts), and 32-1037 (250 watts) have been internally matched to reduce the reactive components to a minimum. The only requirement is careful mounting to obtain repeatable performance. Impedance plots are available from Florida RF Labs for these and other high power terminations.

Temperature Co-efficient of Attenuation (TCA) Calculation

DEFINITIONS:

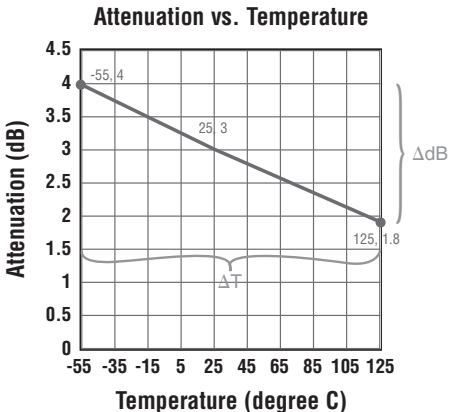
Δ dB - Total amount of compensation required

Δ T - Total amount of temperature change in the system.

dBnom - Nominal Attenuation

| Temp. (C°) | Atten. (dB) |
|------------------|-------------------|
| -55 | 4 |
| 25 | 3 |
| 125 | 1.8 |
| Δ T = 180 | Δ dB = 2.2 |

$$\begin{aligned}
 \text{TCA} &= \Delta\text{dB} / \text{dBnom.} / \Delta\text{T} \\
 &= 2.16 \text{ dB} / 3 \text{ dB} / 180^\circ\text{C} \\
 &= -0.0041
 \end{aligned}$$



3N04

|
 | TCA (dB/dB/°C)
 | TCA Slope (N = Negative)
 | Nominal Attenuation

Coaxial Transmission Lines

All communication and radar systems incorporate some form of transmission lines. Coaxial transmission lines integrate systems by way of black box interconnections. Configurations include connector cable assemblies ranging from less than one inch to more than a hundred feet. Construction consists of two concentric inner and outer conductors separated by an insulation material. The conductor's diameter ratio and insulator's dielectric constant will determine an important parameter, the Characteristic Impedance (Z_0). This typically is 50 ohms for most microwave applications.

There are two basic types of coaxial cable. One is flexible, which has an outer conductor made up of fine silver plated copper wires braided over the insulation material. Other outer conductors using silver plated, wide copper strips braided into a basket weave configuration to hundreds of silver plated, copper wires running parallel to one another in a long spiral have been designed to improve the shielding effectiveness and stability of flexible cables.

Semi-rigid coaxial cable has a solid outer conductor and is manufactured by drawing seamless copper or aluminum tubing over the insulating material. It is electrically superior with 100% shielding effectiveness, lower loss, extended frequency range and uniform impedance. Other outer conductors may include stainless steel, used in cryogenic systems. Insulating materials are commonly known as dielectrics. The more prominent dielectrics are Polyethylene and Polytetrafluoroethylene (PTFE). PTFE is available in solid, splined and expanded or perforated tape wrap. Polyethylene is available in solid or foamed.

Coaxial Transmission Lines

Various inner conductors are available to meet a variety of requirements. Semi-rigid inner conductors are typically solid silver plated copper and have the advantage of being non-magnetic with the lowest loss. Silver plated copper clad steel in .141 diameter size allows the center conductor to be used as the mating contact of the SMA interface.

Stranded, flexible inner conductors are common in flexible cable. Larger flexible cables may use copper clad aluminum for weight requirements.

Selection of coaxial cable should begin with the characteristic impedance and operating frequency required for the system. Equation 1 (*in the table of Equations for Coaxial Transmission Lines*) denotes impedance as a function of the inner and outer conductor's dimensional ratio with the dielectric constant of the insulating material.

Maintaining the proper ratio will give a wide variety of cable sizes. The operation frequency will dictate the size of cable to select. A large diameter cable will not operate as high in frequency as a smaller diameter cable. If the conductor materials and the cable dielectric are the same, the larger cable will have lower attenuation. Equation 6 and the cable's specifications for attenuation vs. frequency will aid in making a decision as to which cable to choose.

Expanded PTFE and foamed polyethylene are used for low loss applications. If the application is for a specific time delay, the low loss cables may not be an advantage because the propagation velocity is higher. This requires additional line length to obtain a given delay.

In systems such as multichannel radar systems, the signals must arrive at the antenna elements with

Coaxial Transmission Lines

(continued)

equal magnitude and at precisely the same time. For this application, the dielectric constant must be uniform and constant with frequency.

When selecting connectors, there are sometimes many variables to consider. Frequency range, VSWR, insertion loss, phase, repeatability, cost and size are among a few. When choosing cable to match a connector, you will always obtain better results by attempting to match cable and connector sizes. For example: A Type N connector is chosen for a particular system. Type N parameters are - Body I.D. = .390 and Contact O.D. = .120. A small cable will require a large (or many) transitions, yielding high magnitude reflections. A good example of compatible sizing would be the case of an SMA connector matched with .141 semi-rigid or RG/U 142 flexible cables. This match will yield low magnitude reflections, resulting in low magnitude and phase deviations over frequency.

Equations for Coaxial Transmission Lines

| | | |
|--------------------------|---------|--|
| Characteristic Impedance | (eq 1) | $Z_o = \frac{59.959}{\sqrt{\epsilon_r}} \cdot \ln \frac{b}{a}$ |
| Velocity of Propagation | (eq 2) | $V_p = \frac{c}{\sqrt{\epsilon_r}}$ |
| Free Space Wavelength | (eq 3) | $\lambda = \frac{c}{f}$ |
| Electrical Length | (eq 4) | $\phi = \frac{-360\sqrt{\epsilon_r} \cdot Lf}{c}$ |
| Time Delay | (eq 5) | $T_D = \frac{\sqrt{\epsilon_r} \cdot L}{c}$ |
| Cutoff Frequency | (eq 6) | $f_c = \frac{c}{\pi(a+b)\sqrt{\mu_r\epsilon_r}}$ |
| Capacitance | (eq 7) | $C' = \frac{2\pi\epsilon_o\epsilon_r}{\ln \frac{b}{a}}$ |
| Inductance | (eq 8) | $L' = \frac{\mu_o\mu_r}{2\pi} \cdot \ln \frac{b}{a}$ |
| Skin Depth | (eq 9) | $\delta_s = \frac{1}{\sqrt{\pi f \mu_o \mu_r \sigma}}$ |
| Conductor Loss | (eq 10) | $\alpha_c = 13.6 \frac{\delta_s \sqrt{\epsilon_r} \cdot 1 + \frac{b}{a}}{\lambda b \cdot \ln \frac{b}{a}}$ |
| Dielectric Loss | (eq 11) | $\alpha_\alpha = 27.3 \frac{\sqrt{\epsilon_r}}{\lambda} \cdot \tan(\delta)$ |
| Coaxial Line Loss | (eq 12) | $\alpha_T = \alpha_c + \alpha_\alpha$ |

Symbols for Coaxial Transmission Lines

| Symbol | Description | Units |
|---------------|--|--------------|
| b | Inside radius of outer conductor | meter |
| a | Outside radius of center conductor | meter |
| ϵ_r | Relative permittivity (dielectric constant) | 1 |
| ϵ_o | Permittivity of free space (8.854×10^{-12}) | Farad/meter |
| c | Velocity of light in free space (299.7925×10^6) | meter/second |
| μ_r | Relative permeability | 1 |
| μ_o | Permeability of free space ($4\pi \times 10^{-7}$) | Henry/meter |
| f | Frequency | Hertz |
| f_c | Cutoff frequency | Hertz |
| ϕ | Phase length | degree |
| T_D | Time delay | second |
| V_p | Velocity of propagation | meter/second |

Symbols for Coaxial Transmission Lines

| Symbol | Description | Units |
|---------------|-------------------------------------|--------------|
| Z_o | Characteristic impedance | ohm |
| C | Capacitance per unit length | Farad/meter |
| L | Inductance per unit length | Henry/meter |
| δ_s | Skin depth | meter |
| σ | Conductivity | Mho/meter |
| α_c | Attenuation constant, conductors | dB/meter |
| α_d | Attenuation constant, dielectric | dB/meter |
| α_T | Attenuation constant, total | dB/meter |
| λ | Wavelength in free space | meter |
| $\tan \delta$ | Loss tangent | meter |
| | | |
| | | |
| | | |
| | | |

International System of Units

| INTERNATIONAL SYSTEM OF UNITS | | | |
|--------------------------------------|-------------|---------------|---------------------|
| Quantity | Unit | Symbol | Dimensions |
| Capacitance | farad | F | C/V |
| Conductance | siemens | S | A/V |
| Current | ampere | A | A |
| Electric charge | coulomb | C | A-s |
| Energy | joule | J | N-m |
| Force | newton | N | kg-m/s ² |
| Frequency | hertz | Hz | 1/s |
| Inductance | henry | H | Wb/A |
| Length | meter | m | m |
| Magnetic flux | weber | Wb | V-s |
| Magnetic induction | tesla | T | Wb/m ² |
| Mass | kilogram | kg | kg |
| Potential | volt | V | J/C |
| Power | watt | W | J/s |
| Pressure | pascal | Pa | N/m ² |
| Resistance | ohm | Ω | V/A |
| Temperature | kelvin | K | K |
| Time | second | s | s |

Standard & Current Frequency Designations

STANDARD FREQUENCY DESIGNATIONS

| | |
|-----|---------------------|
| HF | 3 MHz - 30 MHz |
| VHF | 30 MHz - 300 MHz |
| UHF | 300 MHz - 1.0 GHz |
| L | 1.0 GHz - 2.0 GHz |
| S | 2.0 GHz - 4.0 GHz |
| C | 4.0 GHz - 8.0 GHz |
| X | 8.0 GHz - 12.0 GHz |
| Ku | 12.0 GHz - 18.0 GHz |
| K | 18.0 GHz - 27.0 GHz |
| Ka | 27.0 GHz - 40.0 GHz |

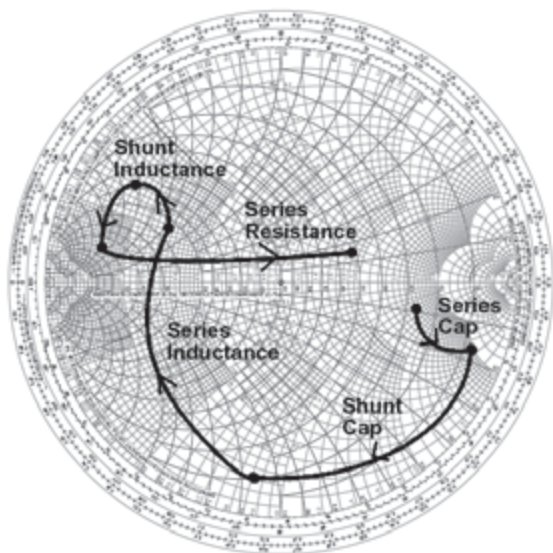
CURRENT FREQUENCY DESIGNATIONS

| | |
|---|----------------------|
| A | 250 MHz - 500 MHz |
| B | 500 MHz - 1.0 GHz |
| C | 1.0 GHz - 2.0 GHz |
| E | 2.0 GHz - 3.0 GHz |
| F | 3.0 GHz - 4.0 GHz |
| G | 4.0 GHz - 6.0 GHz |
| H | 6.0 GHz - 8.0 GHz |
| I | 8.0 GHz - 10.0 GHz |
| J | 10.0 GHz - 20.0 GHz |
| K | 20.0 GHz - 40.0 GHz |
| L | 40.0 GHz - 60.0 GHz |
| M | 60.0 GHz - 100.0 GHz |

Electromagnetic Spectrum

| FREQUENCY | WAVELENGTH (free space) | DESIGNATION | APPLICATIONS |
|---|--|-------------------------|--|
| < 3 Hz | > 100 Mm | | Geophysical prospecting |
| 3-30 Hz | 10-100 Mm | ELF | Detection of buried metals |
| 30-300 Hz | 1-10 Mm | SLF | Power transmission, submarine communications |
| 0.3-3 kHz | 0.1-1 Mm | ULF | Telephone, audio |
| 3-30 kHz | 10-100 km | VLF | Navigation, positioning, naval communications |
| 30-300 kHz | 1-10 km | LF | Navigation, radio beacons |
| 0.3-3 MHz | 0.1-1 km | MF | AM broadcasting |
| 3-30 MHz | 10-100 m | HF | Short wave, citizens' band |
| 30-300 MHz 54-72 76-88 88-108 174-216 | 1-10 m | VHF | TV, FM, police TV channels 2-4 TV channels 5-6 FM radio TV channels 7-13 |
| 0.3-3 GHz 470-890 MHz 915 MHz 800-2500 MHz 1-2 2.45 2-4 | 10-100 cm | UHF "money band" | Radar, TV, GPS, cellular phone TV channels 14-83 Microwave ovens (Europe) PCS cellular phones, analog at 900 MHz, GSM/CDMA at 1900 L-band, GPS system Microwave ovens (U.S.) S-band |
| 3-30 GHz 4-8 8-12 12-18 18-27 | 1-10 cm | SHF | Radar, satellite communications C-band X-band (Police radar at 11 GHz) K _a -band (dBS Primestar at 14 GHz) K-band (Police radar at 22 GHz) |
| 30-300 GHz 27-40 40-60 60-80 80-100 | 0.1-1 cm | EHF | Radar, remote sensing K _a -band (Police radar at 35 GHz) U-band V-band W-band |
| 0.3-1 THz | 0.3-1 mm | Millimeter | Astronomy, meteorology |
| 10 ¹² -10 ¹⁴ Hz | 3-300 μm | Infrared | Heating, night vision, optical communications |
| 3.95 x 10 ¹⁴ - 7.7 x 10 ¹⁴ Hz | 390-760 nm 625-760 600-625 577-600 492-577 455-492 390-455 | Visible light | Vision, astronomy, optical communications Red Orange Yellow Green Blue Violet |
| 10 ¹⁵ -10 ¹⁸ Hz | 0.3-300 nm | Ultraviolet | Sterilization |
| 10 ¹⁶ -10 ²¹ Hz | | X-rays | Medical diagnosis |
| 10 ¹⁸ -10 ²² Hz | | γ-rays | Cancer therapy, astrophysics |
| > 10 ²² Hz | | Cosmic rays | Astrophysics |

Impedance Smith Chart





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